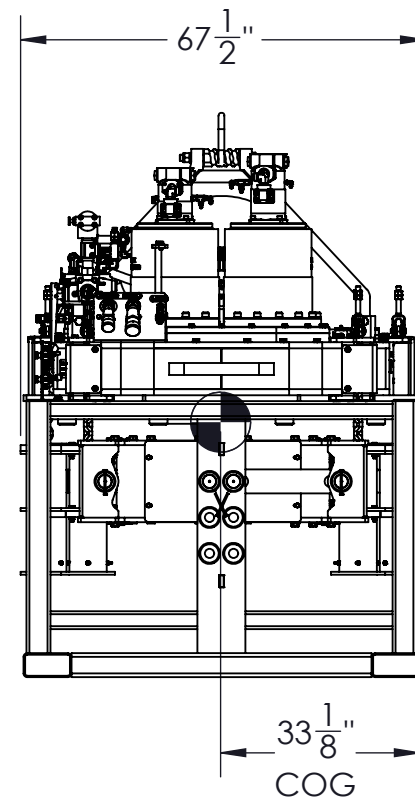
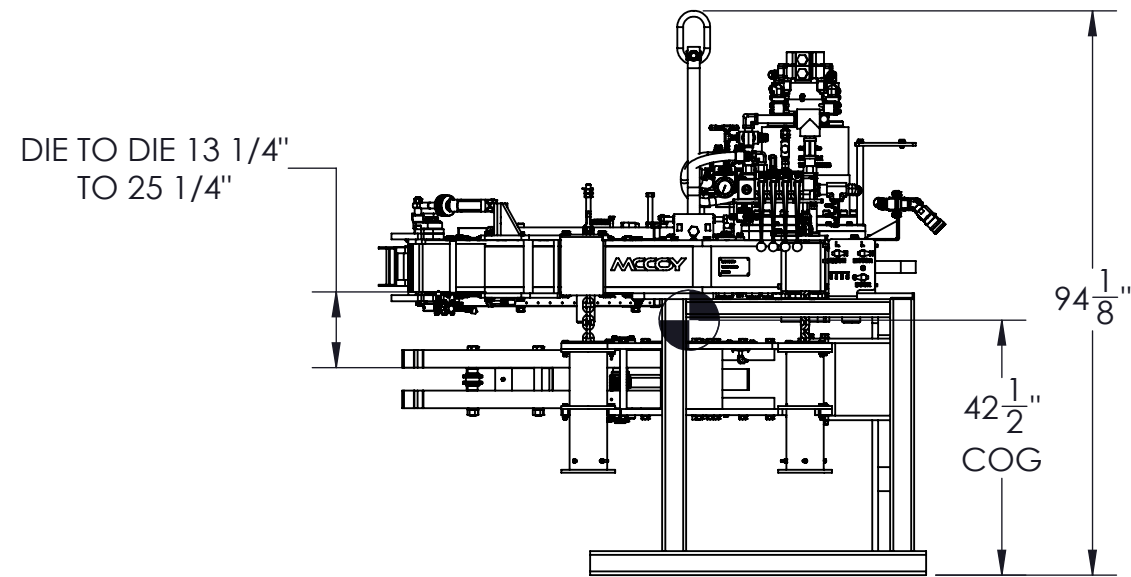


ITEM	QTY.	P/N	DESCRIPTION
1	1	MKBUCST23000	ASSEMBLY, KIT, MOUNTING, 23
2	1	CLE22000XHT-07	ASSEMBLY, TONG, 22XHT, 150K
3	1	BUCST23000	ASSEMBLY, BACKUP, 23
4	1	VP22000-435SAE	ASSEMBLY, VALVE PACKAGE, 22-150K

TONG SPECIFICATIONS		
MAX TORQUE (FT LBS/NM)	150000	203,370
TONG HANDLE LENGTH (INCH/CM)	55.5	141.0
BACKUP HANDLE LENGTH (INCH/CM)	54	137
(TONG ONLY) MASS (LBS/KG)	7700	3493
TORQUE (FT LBS/NM, ESTIMATED)		
AT PRESSURE (PSI/BAR)	2700	186.16
HI/SINGLE	21000	28,470
HI/DOUBLE	79000	107,110
LOW/SINGLE	43000	58,300
LOW/DOUBLE	150000	203,370
SPEED (RPM, ESTIMATED)		
AT FLOW RATE (GPM/LPM):	60 GPM	227 LPM
HI/SINGLE		11.2
HI/DOUBLE		5.6
LOW/SINGLE		3.6
LOW/DOUBLE		1.8



RELEASED FOR PRODUCTION

REVISIONS				
REVISION	ECO NUMBER	ECO DESCRIPTION	ECO COMPLETED BY	ECO COMPLETED DATE
A	N/A	INITIAL RELEASE	N/A	N/A
B	16-0148	ADDED NOTE; UPDATED DESCRIPTION	M.BUDDEN	6/24/2016
X	N/A	REMOVED TABLE	R. RAHMAN	1/12/2018

UNLESS OTHERWISE SPECIFIED:		PROPRIETARY STATEMENT		DESCRIPTION	
1. DIMENSIONS ARE IN INCHES		THIS DOCUMENT IS THE PROPERTY OF MCCOY CORPORATION AND IS CONSIDERED CONFIDENTIAL. THIS INFORMATION MAY NOT BE USED, DISCLOSED, COPIED, OR REPRODUCED IN ANY FORM, WITHOUT THE EXPRESS WRITTEN CONSENT OF MCCOY CORPORATION.		ASSEMBLY, TONG, 22000-150K X 23000 LJ BU, TENSION	
2. TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/16 TWO PLACE DECIMAL ± 0.02 THREE PLACE DECIMAL ± 0.005		DRAWN B.PARKER 05/15/2015		SIZE PART NO. 80-220-150-23T-001-40-00	
3. IDENTIFY P/N & MAIL P.O. USING 1/8 TO 1/4 ETCHED LETTERS; DENOTED BY "X"		CHECKED J.WALKER 01/08/2016		REV B	
4. REMOVE BURRS & SHARP EDGES WITH 1/64x45° MAX		APPROVED B.PEARCE 02/03/2016		MATERIAL N/A	
5. MACHINED FILET RADI SHALL BE 1/32		THIRD ANGLE PROJECTION		WEIGHT 12544.5 LBS.	
6. FINAL SURFACE ROUGHNESS AVG. (Ra) SHALL BE ≤ 250 MICROINCHES		WEIGHT 12544.5 LBS.		SHEET 1 OF 1	
7. ○ DENOTES CRITICAL DIMENSION; 100% INSPECTION REQUIRED		WEIGHT 12544.5 LBS.		SHEET 1 OF 1	
8. A TRIANGLE DENOTES A REVISION		WEIGHT 12544.5 LBS.		SHEET 1 OF 1	
9. INTERPRET DRAWING PER ASME Y14.5-2009		WEIGHT 12544.5 LBS.		SHEET 1 OF 1	