NOTE:
FRONT LEGS ARE INSTALLED TO STABILIZE THE TONG DURING SHIPPING. THESE LEGS MUST BE REMOVED PRIOR TO USE.
PAINT INSTRUCTION FOR THE FRONT LEGS (101-9343): THIS TEMPORARY LEGS MUST BE PAINTED ORANGE

REVISIONS

REVIEWED BY:
R. RAHMAN
1/12/2018

SOLIDWORKS DOCUMENT PRINTED ON: Friday, January 12, 2018

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1. DIMENSIONS ARE IN INCHES
2. TOLERANCES:
   ANGULAR: 1/16
   FRACTIONAL: 1/16
   TWO PLACE DECIMAL: 0.02
   THREE PLACE DECIMAL: 0.005
3. IDENTIFY P/N & MATL PO. USING 1/8 TO 1/4 ETCHED LETTERS; DENOTED BY "X"
4. REMOVE BURRS & SHARP EDGES WITH 1/64 x 45º MAX
5. MACHINED FILLET RADII SHALL BE 1/32
6. FINAL SURFACE ROUGHNESS AVG. (Ra) SHALL BE ≤ 250 MICROINCHES
7. "X" DENOTES CRITICAL DIMENSION; 100% INSPECTION REQUIRED
8. A TRIANGLE DENOTES A REVISION
9. INTERPRET DRAWING PER ASME Y14.5-2009

UNLESS OTHERWISE SPECIFIED:

RELEASED FOR PRODUCTION
NOTE:
ACHIEVE "LOW", "MIDDLE", & "HIGH" BACKUP HANGING POSITIONS
THRU ADD/REMOVE CHAIN LINKS & HAMMERLOCKS

SCALE 1 : 12

HIGH POSITION:
KEEP LOWER 2 LINKS ONLY

MIDDLE POSITION:
REMOVE UPPER 3 LINKS

LOW POSITION
USE FULL CHAIN LINKS

NOTE:
ACHIEVE "LOW", "MIDDLE", & "HIGH" BACKUP HANGING POSITIONS
THRU ADD/REMOVE CHAIN LINKS & HAMMERLOCKS